

Date: Monday, 11/08/2008 2:46:52 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services				Drawing Name	: LANDING GEAR KITS	
Job Number	: 41142				Part Number	: D412682001	
Estimate Number	: 13240				Drawing Number	: N/A	
P.O. Number	:				Project Number	: N/A	
This Issue	: 11/08/2008 S.O. No. :				Drawing Revision	: D	
Prsht Rev.	: NC				Material	:	
First Issue	: / / Type : CROSSTUBES				Due Date	: 12/09/2008 Qty:	
Previous Run	: 38120					Um: Each	
Written By	:						
Checked & Approved By	: JDO 08-24						
Comment	: est rev A 08.03.19 new issue EC verified by DD						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	PACKAGING RESOURCE #1
		<i>Soccket</i>
		<i>*****Ensure original Bell ARC and Tags are packaged in kit***** Chg 001</i>
2.0	604 030 001	412 Rocker beam (412-050-003-109)
		<i>AS 08/09/02 (x)</i>
		<i>M107559 x1</i>
3.0	604 028 001	412 Bolt (412-050-008-101)
		<i>AS 08/09/02 (x)</i>
		<i>M107083</i>
4.0	AN3208	Nut
		<i>AS 08/09/02 (x)</i>
		<i>M106852</i>
5.0	MS24665285	Cotter Pins
		<i>AS 08/09/02 (x)</i>
		<i>9003</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 NAS1149F0832P WASHER



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

WASHER

M18057

AS 08/09/02 (C)

7.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

S 08/09/02 (T)

8.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-682-001

Location: _____

PPP Rev: _____

Rev A

AS 08/09/02 (E)

9.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/09/03 AS

Job Completion



MF 08-09-02

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Approving National Aviation Authority/Country: FAA/United States	2.	AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG				3. Form Tracking Number: C67029AA
Manufacture Name and Address: RONAUTICAL ACCESSORIES, INC., 441 INDUSTRIAL PARK ROAD, PINEY FLATS, TN 37686 A/PMA PQ1058CE				5. Work Order/Contract/Invoice No: PO# PO-08-001002		
7. Description	8. Part Number:	9. Eligibility: *	10. Quantity	11. Serial/Batch Number:	12. Status/Work:	
SUPPORT BEAM ASSY	604-030-001	N/A	1	352	NEW	
Marks: ORT						
Is a subcomponent of an FAA-PMA part/assembly Identified by STC design approval holder, STC SR00646AT, SR01052AT Identifies the items identified above were manufactured in conformity to:						
Approval design data and are in a condition for safe operations. Non-approved design data specified in Block 13.			<input checked="" type="checkbox"/> 14 CFR 45.9 Return to Service <input type="checkbox"/> Other regulation specified in Block 13. Certified that unless otherwise specified in Block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 45, and in respect to that work, the items are approved for return to service.			
Authorized Signature: <i>G. Friedrichs</i> (Typed or Printed): G. FRIEDRICH		16. Approval/Authorization No.: DARF500022CE	20. Unauthorized Signature:	21. Approval/Certificate No.:		
		18. Date (m/d/y): MAR/18/2008	22. Name (Typed or Printed):	23. Date (m/d/y):		

User/Installer Responsibilities

tant to understand that the existence of this document alone does not automatically constitute authority to install the equipment.

user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 10, and that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 10.

in Blocks 14 and 19 do not constitute certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national laws of the country specified in Block 1.

3.16.01 Installer must cross-check eligibility with contractor's vendor.

REFERENCES AND NOTES

Eagle Copters Maintenance Ltd
823 McTavish Road, NE, Calgary, Alberta T2E 7G9
TCCA AMO Approval No. 6-81

LOT #: LT-08-004516



Sold To: SO08-00533.001
Sold Date: 3/25/2008 8:58:38PM

Part No: 604-030-001

Description: ROCKER BEAM ASSY

Serial No: 352

Condition: New

Qty Sold: 1.00

Cure Date:

Manufacturer Dart Aerospace (Manufacturer)

	Cycles	Hours
Total Time:		
TSO:		0.0

Details of work performed/reason for removal

Receiving Inspection

Additional work to be performed upon installation

The maintenance described has been performed in accordance
with the applicable standards of airworthiness

March 25, 2008

Lic. No./Stamp

Inspector

Eagle
6-81 | 39

Maintenance Release